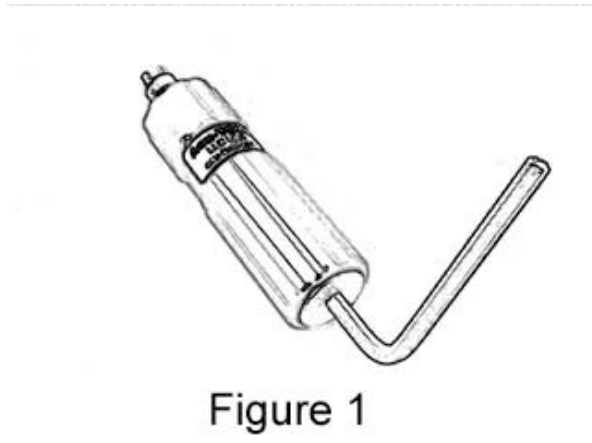




Micro-Tool Manual Torque Driver

Calibration Instructions

- ✓ With hex wrench supplied remove the end cap (Figure 1) by turning counterclockwise.
- ✓ Insert hex wrench into the adjustment screw inside driver (Figure 2).
- ✓ Retain bit holder if needed with analyzer or 1/4 inch hex key.
- ✓ To increase torque, turn wrench clockwise.
- ✓ To decrease torque, turn wrench counterclockwise.
- ✓ Set torque, positioning the driver on an appropriate torque analyzer. When checking the torque, use a smooth consistent motion parallel to axis of torque analyzer interface.
- ✓ When torque value required is reached, repeat five more torque motions and re-verify torque setting. Adjust again if required.
- ✓ Re-install end cap (Figure 1).
- ✓ Calibration is now complete.



Care, Service, and Use

- ✓ Keep Torque Driver Clean
- ✓ When applying torque use a smooth consistent motion parallel to fastener axis.
- ✓ Periodically verify preset torque value with appropriate torque analyzer.
- ✓ Do not remove adjustment screw from driver.
- ✓ Keep Spring Clip hole aligned with ball on bit holder for best bit retention.
- ✓ Product designed and tested to ISO 6789:1992 specifications.